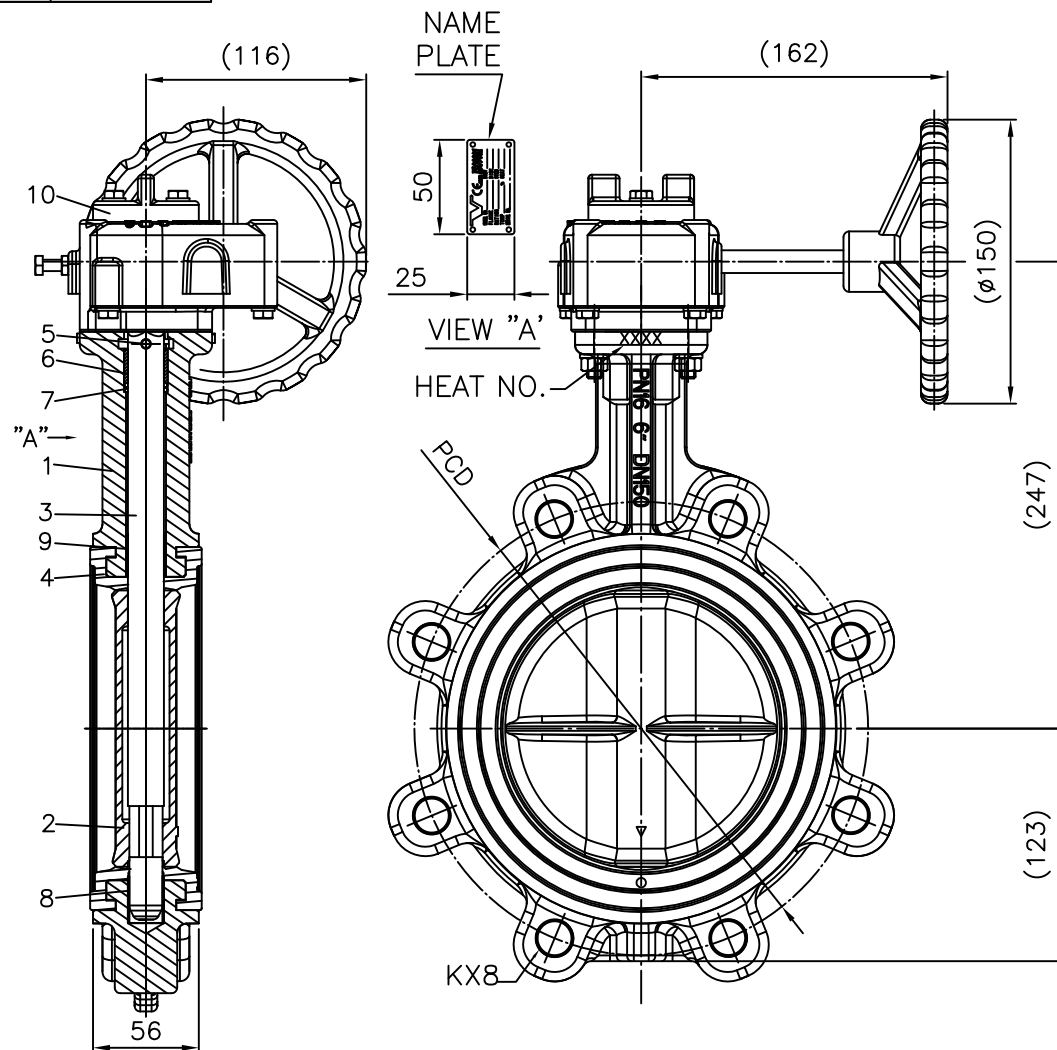


REFER DIMENSIONS	TOLERANCE
0~400	± 2
400~800	± 3
800 ↑	± 4



UNIT: □MPa □bar □PSI □Kg/cm ²
MAX WORKING PRESS
SHELL TEST
SEAT TEST
TEST FLUID
WEIGHT: 12.8 kg

FLANGE	PCD	K	FLANGE	PCD	K
PN10	240	M20	JIS 10K	240	M20
PN16	240	M20			

FLANGE	PCD	K
ASME B16.5 CLASS 150	241.3	3/4"-10UNC
BS10 Table E	235	3/4"-10UNC

MATERIAL TABLE (ASTM)			
BODY	DISC	SEAT	STEM
A536-65	A536-65-45-12	NBR	A182 F6A
45-12	A395+NYLON 11	EPDM	A182 F304
	A351 CF8	CR	A182 F316
	A351 CF8M		
	B148 C95400		

10	GEAR BOX (C07)	1	ASTM A126-B
9	BUSH	1	RPTFE+A240 304
8	BUSH	1	ASTM B62
7	O-RING	2	NBR
6	BUSH	1	DELIN
5	PIN	1	ASTM A182 F304
4	SEAT	1	SEE MATERIAL TABLE
3	STEM	1	
2	DISC	1	
1	BODY	1	
ITEM NO.	PART NAME	Q'TY	MATERIAL

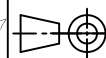


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DESN BY	CHK BY	AUTH BY	ISSUE DATE	2009.03.07
POCKY		GRANT		
2009.03.07		2009.03.07		
MATERIAL				
				SCALE 1/3.5
				UNIT m/m



VF-733 BUTTERFLY VALVE			
ø150mm GEAR OPERATED			
SIZE	DRAWING NO	REV	1
A4	S733015FG01C		