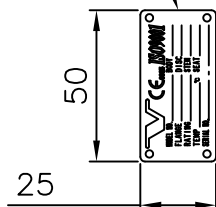
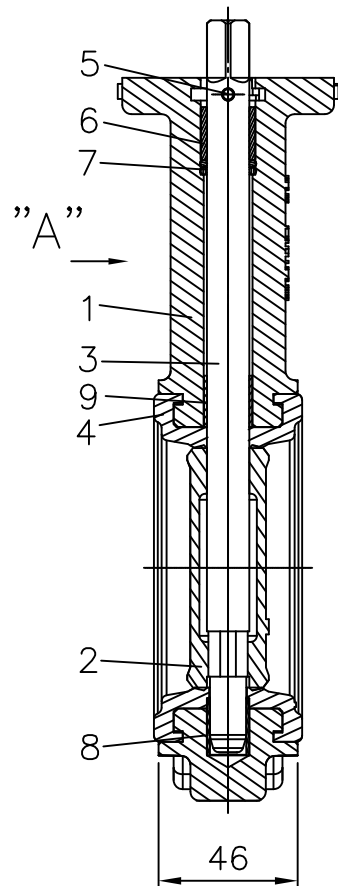
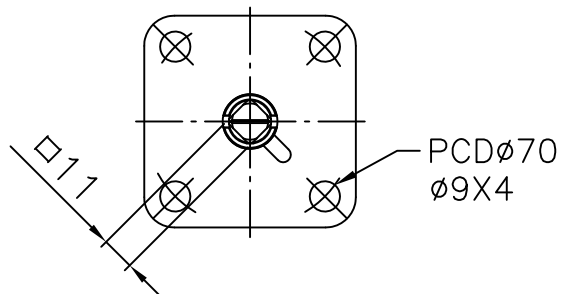


REFER DIMENSIONS	TOLERANCE
0~400	±2
400~800	±3
800 ↑	±4

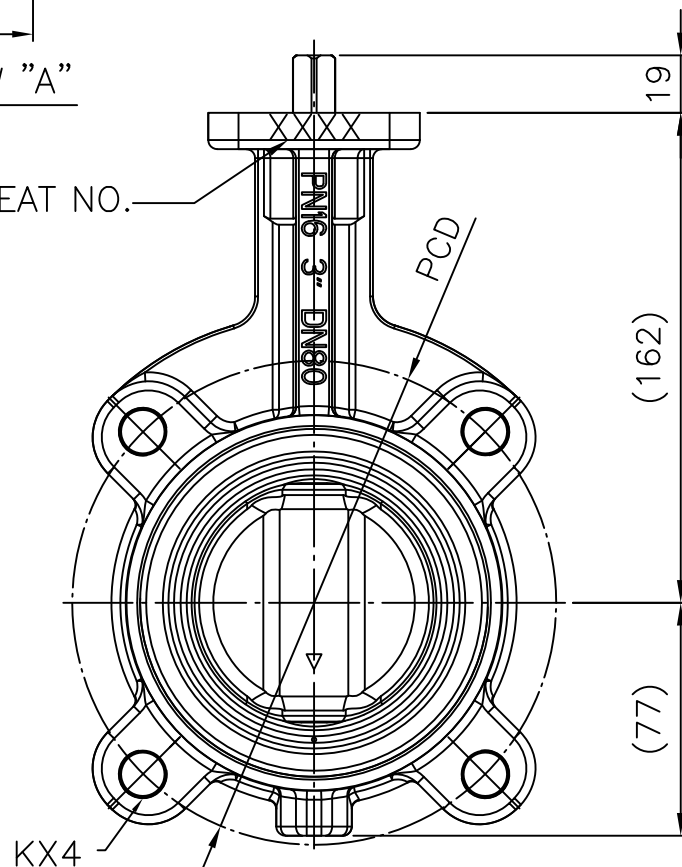
NAME
PLATE



VIEW "A"



HEAT NO.



UNIT: □MPa □bar □PSI □Kg/cm ²
MAX WORKING PRESS
SHELL TEST
SEAT TEST
TEST FLUID
WEIGHT: 5 kg

FLANGE	PCD	K
ASME B16.5 CLASS 150	152.4	5/8"-11UNC
BS10 Table E	146.1	5/8"-11UNC
JIS 5K	145	M16X2P

MATERIAL TABLE(ASTM)			
BODY	DISC	SEAT	STEM
A536-65-45-12	A536-65-45-12 +NYLON 11	NBR	A182 F6A
A126-B	A351 CF8	EPDM	A182 F304
	A351 CF8M	CR	A182 F316
	B148 C95400		

9	BUSH	1	RPTFE+A240 304
8	BUSH	1	ASTM B62
7	O-RING	2	NBR
6	BUSH	1	DELTRIN
5	PIN	1	ASTM A182 F304
4	SEAT	1	SEE MATERIAL TABLE
3	STEM	1	
2	DISC	1	
1	BODY	1	
ITEM NO.	PART NAME	Q'TY	MATERIAL

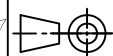


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DESN BY	CHK BY	AUTH BY	ISSUE DATE	2009.03.07
POCKY 2009.03.07		GRANT 2009.03.07	MATERIAL	
			SCALE	1/2.5
			UNIT	m/m



VF-733 BUTTERFLY VALVE			
ø80mm BARE SHAFT			
SIZE A4	DRAWING NO	REV	1
	S733008FN02		