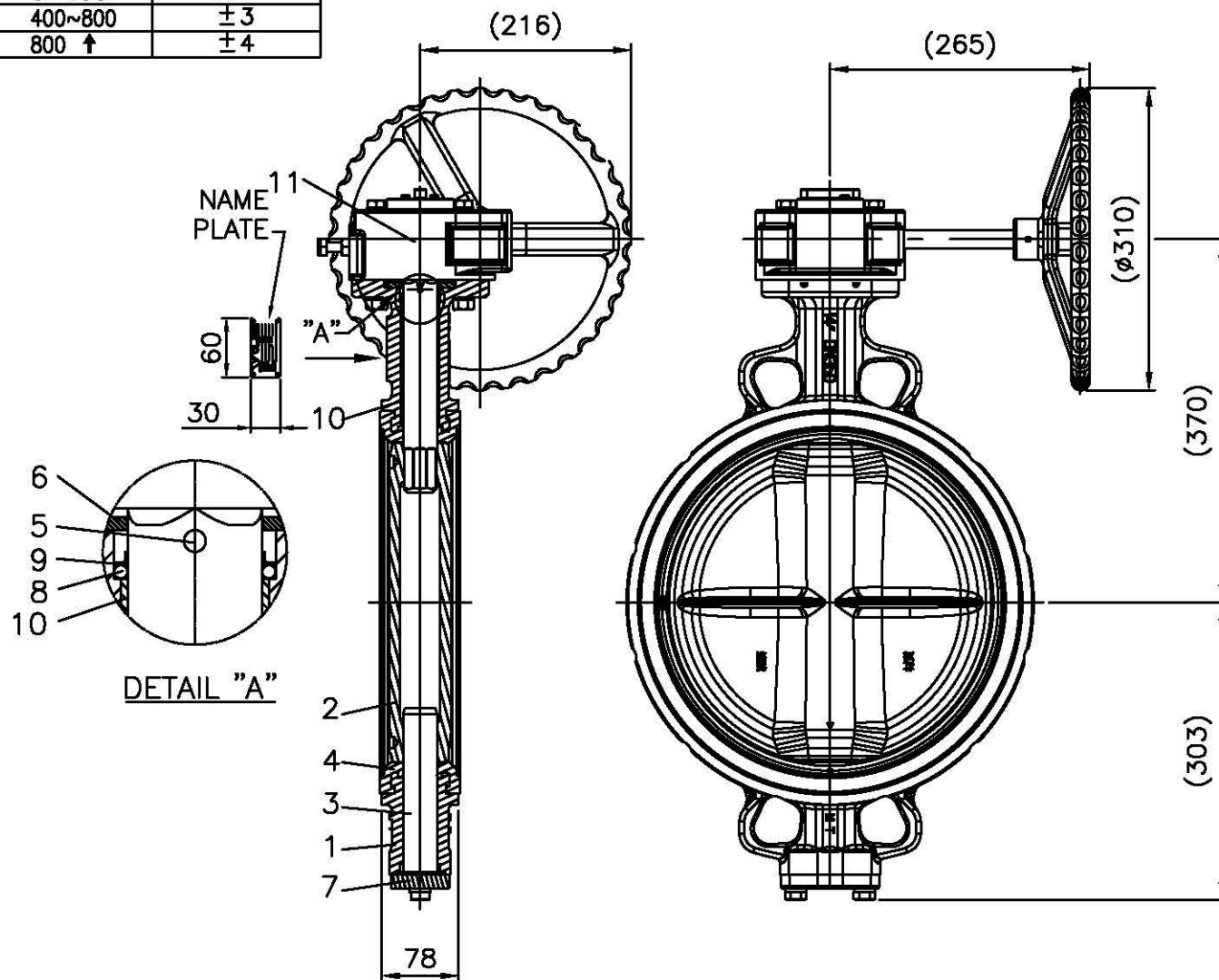


REFER DIMENSIONS	TOLERANCE
0~400	±2
400~800	±3
800 ↑	±4



UNIT: □MPa □bar □PSI □Kg/cm ²
MAX WORKING PRESS
SHELL TEST
SEAT TEST
TEST FLUID

FLANGE	FLANGE
B.S Table E	JIS 5K
PN 10	JIS 10K
PN 16	JIS 16K
ASME B16.5 CLASS 150	

MATERIAL TABLE(ASTM)			
BODY	DISC	STEM	SEAT
A536-65-45-12	A536-65-45-12 + NYLON 11	A182 F6A	NBR
A126-B	A351 CF8	A182 F304	EPT
	A351 CF8M	A584 F630	CR
	B148 C95400		VITON
	A890 5A		

11	GEAR BOX(C12)	1	ASTM A126-B
10	BUSH	2	RPTFE+A240 304
9	THRUST RING	1	ASTM A240 304
8	O-RING	2	NBR
7	BOTTOM COVER	1	ASTM A126-B
6	UPPER COVER	1	ASTM A126-B
5	PIN	3	ASTM A182 F304
4	SEAT	1	SEE MATERIAL TABLE
3	SETM	2	
2	DISC	1	
1	BODY	1	
ITEM NO.	PART NAME	Q'TY	MATERIAL



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DESN BY	CHK BY	AUTH BY	ISSUE DATE	2014.03.11
POCKY		LIN	MATERIAL	
2014.03.11		2014.03.11	SCALE	1/7
			UNIT	mm

VF-730 BUTTERFLY VALVE	
ø350mm GEAR OPERATED	
SIZE A4	DRAWING NO S73035G03C
REV	0