

REFER DIMENSIONS	TOLERANCE
0~400	±2
400~800	±3
800 ↑	±4

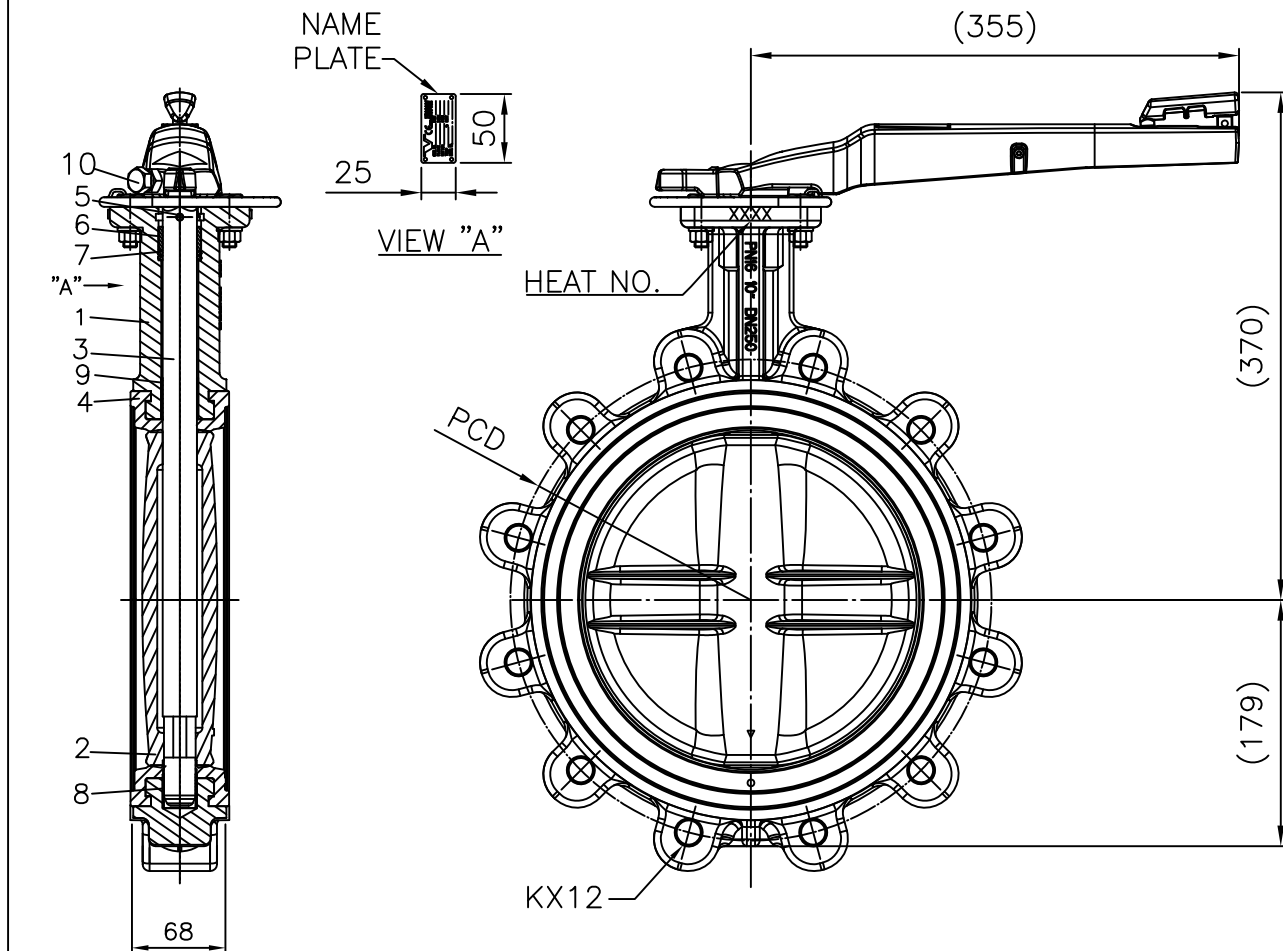
UNIT: □MPa □bar □PSI □Kg/cm ²
MAX WORKING PRESS
SHELL TEST
SEAT TEST
TEST FLUID
WEIGHT: 28.1 kg

FLANGE	PCD	K	FLANGE	PCD	K
PN10	350	M20	JIS 10K	355	M22
PN16	355	M24			

FLANGE	PCD	K
ASME B16.5 CLASS 150	362	7/8"-9UNC
BS10 Table E	355.6	3/4"-10UNC

MATERIAL TABLE(ASTM)			
BODY	DISC	SEAT	STEM
A536-65-45-12	A536-65-45-12 +NYLON 11	NBR	A182 F6A
	A351 CF8	EPDM	A182 F304
	A351 CF8M	CR	A182 F316
	B148 C95400		

10	LEVER(L10)	1	ASTM A536-65-45-12
9	BUSH	1	RPTFE+A240 304
8	BUSH	1	ASTM B62
7	O-RING	2	NBR
6	BUSH	1	DELTRIN
5	PIN	1	ASTM A182 F304
4	SEAT	1	SEE MATERIAL TABLE
3	STEM	1	
2	DISC	1	
1	BODY	1	
ITEM NO.	PART NAME	Q'TY	MATERIAL

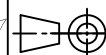


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DESN BY	CHK BY	AUTH BY	ISSUE DATE	2009.03.07
POCKY 2009.03.07		GRANT 2009.03.07	MATERIAL	
			SCALE	1/5
			UNIT	m/m



VF-733 BUTTERFLY VALVE			
ø250mm LEVER OPERATED			
SIZE A4	DRAWING NO	REV	1
	S733025FL03		