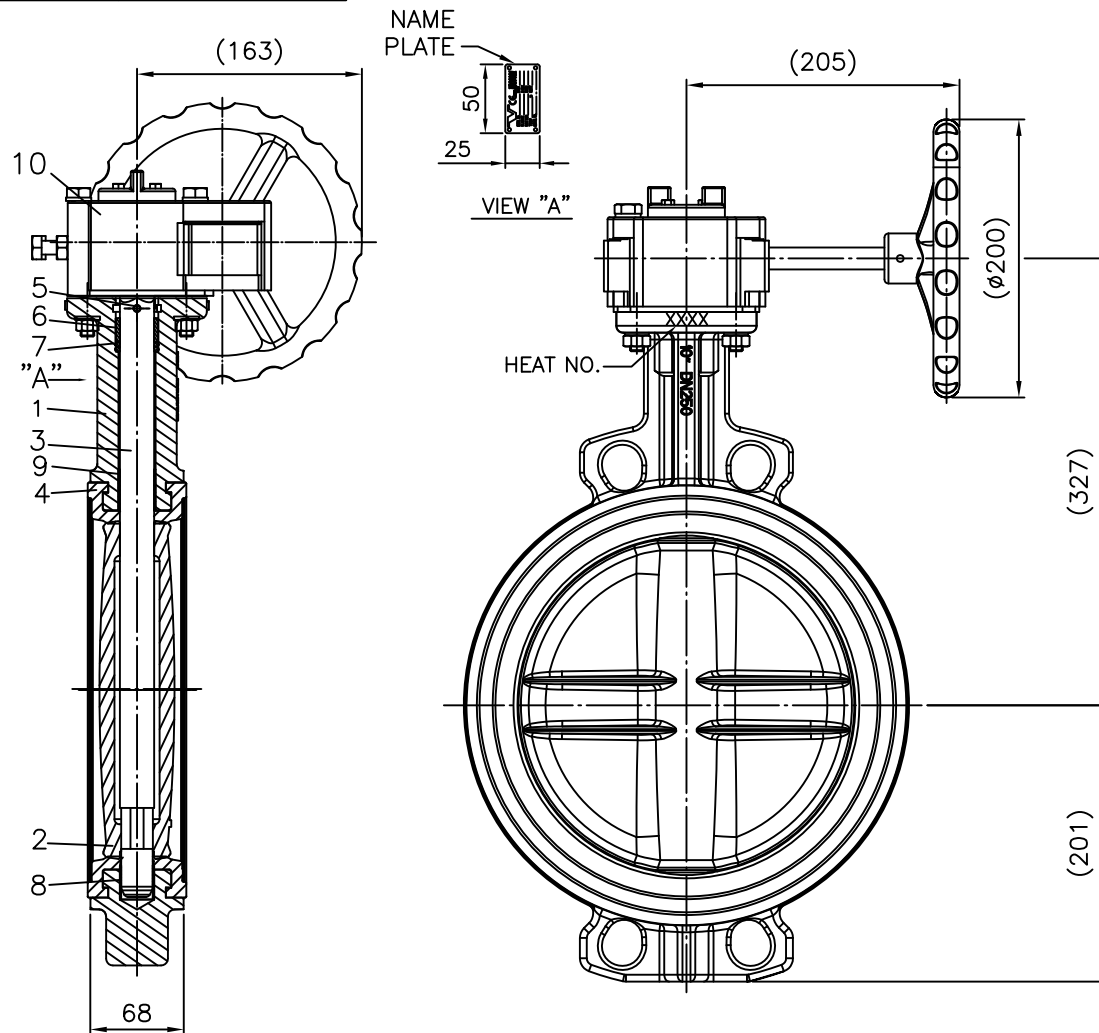


REFER DIMENSIONS	TOLERANCE
0~400	± 2
400~800	± 3
800 ↑	± 4



UNIT: □MPa □bar □PSI □Kg/cm ²
MAX WORKING PRESS
SHELL TEST
SEAT TEST
TEST FLUID
WEIGHT: 28.7 kg

PN 16(*)	MAX WORKING PRESS :16 kg/cm ² SHELL TEST :24 kg/cm ² SEAT TEST :18 kg/cm ² TEST FLUID :WATER
PN 10	MAX WORKING PRESS :10 kg/cm ² SHELL TEST :15 kg/cm ² SEAT TEST :11 kg/cm ² TEST FLUID :WATER
JIS 10K	
ANSI B16.5 150LB	
BS 10 Table E	

(*)CAN'T SUITABLE FOR A126-B BODY

MATERIAL TABLE(ASTM)			
BODY	DISC	SEAT	STEM
A536-65-45-12	A536-65-45-12 +NYLON 11	NBR EPDM	A182 F6A A182 F304
A126-B	A351 CF8 A351 CF8M B148 C95400	CR	A182 F316

10	GEAR BOX(C10)	1	ASTM A126-B
9	BUSH	1	RPTFE+A240 304
8	BUSH	1	ASTM B62
7	O-RING	2	NBR
6	BUSH	1	DELIN
5	PIN	1	ASTM A182 F304
4	SEAT	1	SEE MATERIAL TABLE
3	STEM	1	
2	DISC	1	
1	BODY	1	
ITEM NO.	PART NAME	Q'TY	MATERIAL

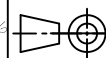


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DESN BY	CHK BY	AUTH BY	ISSUE DATE	2009.03.06
POCKY 2009.03.06		GRANT 2009.03.06	MATERIAL	
			SCALE	1/5.5
			UNIT	m/m



VF-730 BUTTERFLY VALVE			
ø250mm GEAR OPERATED			
SIZE A4	DRAWING NO	S730025FG02C	REV
			1